



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-615-041
Job Sheet 200351



Part No: D350-615-041

Job Qty: 20 pcs

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/10/19

Job Tracking No:

Due Date: 11/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 19381

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	20 pcs	11/20/19		0.00	1.84	Small Fab - 1		DAS 58 9-89 NOV 19 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	20 pcs	11/20/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 NOV 20 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	QC 4	20 pcs	11/20/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		

Plex 9/10/19 1:34 PM Dart.lajeunesse.marie

					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	M6 11/22/2019
140 Packaging 3-1 - Stock - B4B 20 pcs	11/20/19	0.00 0.00			Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	M6 11/22/2019
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
145 DC - 1 - B4B	20 pcs	11/20/19	0.00 0.00		DC - 1 - B4B	DAS 21 5-00
					DC - 2 - B4B	
150 QC 21 - FG	20 pcs	11/20/19	0.00 0.00		QC 21 - FG - 21	NOV 2 2 2019
					QC 21 - FG - 70	
					QC 21 - FG - 53	NOV 2 2 2019
					Broussard	DAS 21 5-00

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C
 Descriptions: bolts***

120 - (QC5- Inspect part completeness to step on W/O)

130 - (QC4- 100% Inspect kits for completeness)

140 - (Identify as per dwg & Stock Location: FG023) Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023

145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

150 - (QC21- Final Inspection - Work Order Release)

012993

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	60 Ea (3 ea)	110-Small Fab - 1	S156497 S114583
5/16WC	Washer	240 Ea (12 ea)	110-Small Fab - 1	S220304
7/16-14-050C	SS Bolt 7/16 5" Long	20 Ea (1 ea)	110-Small Fab - 1	S227459
7/16WC	Washer, SS Flat 7/16	40 Ea (2 ea)	110-Small Fab - 1	S156498 S223765 x18
D2282-041	T Assembly	20 pcs (1 ea)	110-Small Fab - 1	S222076
D2282-043	Saddle Assembly	20 pcs (1 ea)	110-Small Fab - 1	S221111
D3015-3	Locknut	60 pcs (3 ea)	110-Small Fab - 1	S227488
D3015-5	SS Nylock Nut 7/16	20 pcs (1 ea)	110-Small Fab - 1	S152563

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	5/16-18-015C	60	103	0
	5/16WC	240	310	0
	7/16-14-050C	20	64	0
	7/16WC	40	139	0
	D2282-041	20	17	0
	D2282-043	20	1	0
	D3015-3	60	134	0
	D3015-5	20	120	0

Part Specifications

Specifications could not be found.

Plex 9/10/19 1:34 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	
Part No. _____	Scrap ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	
	Use-as-is ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	
				Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				